

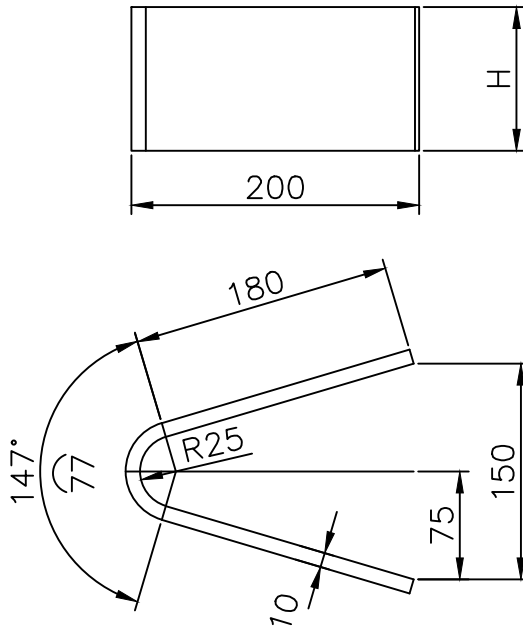
REV	DATE	ALTERED :	S.SATHIS
04	04.08.10	CHD & APPD :	N.KIRUBAKARAN

MATERIAL SPECIFICATION
ALTERED.
CONVERTED TO AUTOCAD DWG

REV	DATE	ALTERED :	R.S.R
05	16.05.13	CHD & APPD :	N.KIRUBAKARAN

BASED ON MM FEEDBACK WT.7.0Kg CORRECTED
AS 6.860 Kg FOR VAR.NO-01.

FOR TOLERANCES OF UNTOLERANCED
DIMENSIONS DURING MANUFACTURE
REFER PLANT STD. NO TP 023 0299



NOTE:

- 1.MATERIAL SPECIFICATION : IS2062 FE410WA
- 2.FOR VAR NO:01 BPS CODE : 6114 0040 21
- 3.FOR VAR NO:02 BPS CODE : 6114 0040 22
- 4.MARK THE BPS CODE AND MATL CODE.

H	
VAR 01	VAR 02
200	150

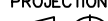
02	ERCTN LUG 150MM DC ASSY		94 281 015	C		5.146
01	ERCTN LUG 200MM DC ASSY		94 281 013	C		6.860
VARIANT NUMBER	DESCRIPTION	STD	MATERIAL CODE	A/C/P	UNIT	UNIT WEIGHT
			MATERIAL SPECN			QUANTITY



355-056

Bharat Heavy Electricals Ltd
UNIT: HIGH PRESSURE BOILER PLANT
TIRUCHIRAPALLI - 620014

DRN	NAME SK	SIGNATURE	DATE
CHD	R.SRINIVASAN		08/02/84
APPD	K.N		09/02/84

DEPT SS	ALL DIMENSIONS ARE IN MM	PROJECTION 	SCALE N.T.S	WEIGHT (Kg) —	REF TO ASSY / OLD DWG 6114—0040 01	
CODE 850	TITLE ERECTION LUG (FOR DOWN COMER ERECTION ASSY)				DRAWING NO : 6114—0040	REV 05

